

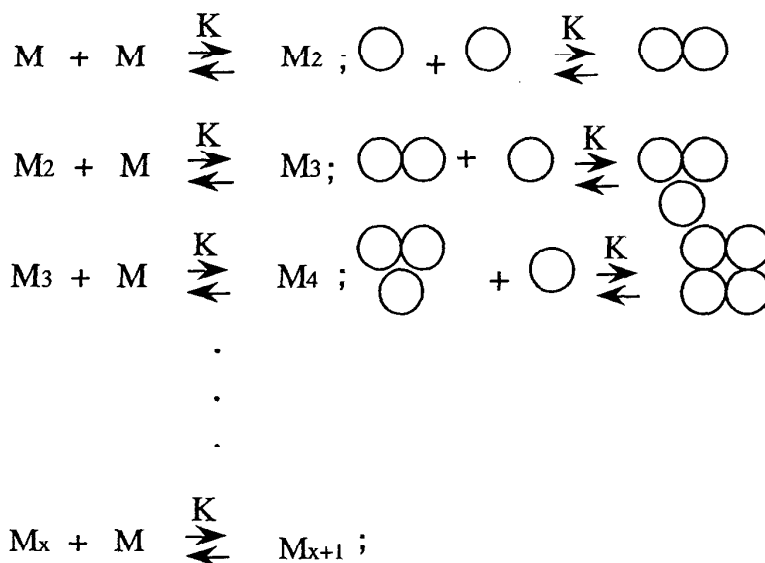
Chem 654, Spring 2003
Handout

PS#2 revised, 02/06/03

Solutions to
Problem Set 2, due 02/17/03

PS#2-1

A. (1) Consider the self-association phenomenon of a monodisperse polymer where the equilibrium constant is the same for each step such that the multiple equilibria



hold, assuming the solution to be ideal, i.e., the activity coefficient is unity for each species. Find the distribution function expression for x-mer, X_x , in terms of K and the equilibrium unimer concentration, $[M]_e$. Assuming the density of the unimer density does not change upon association, calculate the number average and weight average molar masses of the equilibrium mixture if the unimer molar mass is 10 kg/mol, the unimer concentration at the start, $[M]_0 = 0.04$ M and $K = 9.5 \cdot 10^3 (\text{mol/L})^{-1}$.

(2) Derive the expression for the mole fraction of x-mer if the equilibrium constant for the first step, K' , is very different from that of the rest, such that $K \gg K'$, which represents the case of cooperative association.

B. A free radical polymerization of styrene in toluene as the solvent is carried out at 85°C with benzoyl peroxide as the initiator. It has been shown that the termination is exclusively via recombination. Assume that there is no chain transfer reaction, and the steady state approximation can be made. With the following data provided,

- (1) calculate the time required to have 1% of the monomer polymerized;
- (2) find the residual monomer concentration at the end of polymerization, i.e., $t \rightarrow \infty$;
- (3) calculate the instantaneous number average degrees of polymerization when 1% and 5% of monomer polymerized, respectively; and
- (4) plot $\ln([M]/[M]_0)$ vs. t and $[M]/[M]_0$ vs. $[I]/[I]_0$

Chem 654, Spring 2003
Handout

PS#1-2

Data:

- a. The initiation is via the first order decomposition of benzoyl peroxide with 100% efficiency, and $k_d = 1.2 \cdot 10^{-4} \text{ s}^{-1}$ at 85°C .
- b. $k_2/k_3^{1/2} = 2.3 \cdot 10^{-2} \text{ L}^{1/2} / \text{mol}^{1/2} \cdot \text{s}^{1/2}$, where $k_2 = k_p$ and $k_3 = k_t$.
- c. $[M]_0 = 0.1 \text{ M}$, the initial monomer concentration
- d. $[I]_0 = 0.1 \text{ mM}$, the initial concentration of initiator

C. For a free radical polymerization with the initiation rate v_i and the termination taking place exclusively by the recombination of free radical species,

(a) show that the chain length distribution of the resulting polymer is given by

$$X_x = (x-1)\alpha^{x-2}(1-\alpha)^2 \quad (2 \leq x \leq \infty) \quad (1)$$

under the assumptions that

- 1) the global steady-state approximation,

$$\frac{d}{dt} \left[\sum_{x=1}^{\infty} (RM_x \cdot) \right] = 0 \quad (2),$$

such that $v_i = k_t (M \cdot)^2$, where $(M \cdot) \equiv \sum_{x=1}^{\infty} (RM_x \cdot)$ (3)

- 2) the local steady-state approximation,

$$\frac{d}{dt} (RM_x \cdot) = 0, \quad (x=1, 2, 3, \dots) \quad (4),$$

- 3) a long kinetic chain length,

$$v \equiv \frac{v_p}{v_i} = \frac{k_p(M)(M \cdot)}{k_t(M \cdot)^2} = \frac{k_p(M)}{k_t(M \cdot)} = \frac{k_p(M)}{(v_i k_t)^{1/2}} \gg 1 \quad (5)$$

hold, so that

$$\alpha \equiv \frac{k_p(M)}{k_p(M) + (v_i k_t)^{1/2}} \leq 1 \quad (6)$$

(b) show that weight fraction of x-mer is given by

$$W_x = \frac{1}{2} x(x-1) \alpha^{x-2} (1-\alpha)^3 \quad (7)$$

(c) Plot W_x vs. x with $x_n = 1000$ and compare it to that of MPD at the same $x_n = 1000$.

Chem 654
Spring 2003

Solutions to Problem Set #2

A: (i) Molar concentration of each species at the equilibrium is expressed by $[M]_e \equiv [M]$, the monomer concentration, and the equilibrium constant K .

$$[M_2] = K[M]^2, \quad [M_3] = K[M][M_2] = K^2[M]^3, \quad [M_4] = K[M][M_3] = K^3[M]^4$$

$$\dots [M_x] = K^{x-1}[M]^x$$

The total concentration of all species, $\sum_{x=1}^{\infty} [M_x] = \sum_{x=1}^{\infty} K^{x-1} [M]^x = [M] \sum_{x=1}^{\infty} p^{x-1}$
(where $p \equiv K[M]$ assumed to be less than unity that needs confirmation for consistency)

$$= \frac{[M]}{(1 - K[M])}$$

The mole fraction of x -mer,

$$X_x = \frac{[M_x]}{\sum_{x=1}^{\infty} [M_x]} = \frac{K^{x-1} [M]^x}{\frac{[M]}{(1 - K[M])}} = (K[M])^{x-1} (1 - K[M])$$

$$= p^{x-1} (1 - p), \text{ it is another MPD.}$$

$[M]$ is evaluated by mass conservation,

$$[M]_0 = 4 \cdot 10^{-2} M = \sum_{x=1}^{\infty} x [M_x] = [M] \sum_{x=1}^{\infty} x (K[M])^{x-1}$$

$$= \frac{[M]}{(1 - K[M])^2}, \quad \therefore \sum_{x=1}^{\infty} x p^{x-1} = \frac{1}{(1-p)^2}$$

$$[M]_0 (1 - K[M])^2 = [M], \quad K^2 [M]_0 [M]^2 - (2K[M]_0 + 1)[M] + [M]_0 = 0$$

$$K^2 [M]_0 = 3.61 \cdot 10^6, \quad 2K[M]_0 + 1 = 7.61 \cdot 10^2$$

$$\therefore [M] = \frac{7.61 \cdot 10^2 \pm 0.39 \cdot 10^2}{7.22 \cdot 10^6} = \begin{cases} 10^{-4} & K[M] = 0.95 < 1 \\ 1.11 \cdot 10^{-4} & K[M] = 1.05 > 1 \end{cases}$$

Thus, $[M] = 10^{-4} M$ to be consistent with the assumption.

$$X_n = \frac{1}{1 - K[M]} = \frac{1}{1 - 0.95} = 20, \quad M_n = 2 \cdot 10^5 = 200 \text{ kg/mol}$$

$$X_w = \frac{1 + K[M]}{1 - K[M]} = \frac{1.95}{0.05} = 39, \quad M_w = 390 \text{ kg/mol}$$

Chem 654
Spr 2003

SPS #2-2

$$A.(2) \quad [M_2] = K'[M]^2, [M_3] = K[M][M_2] = K'K[M]^3, [M_4] = K'K^2[M]^4, \\ \dots [M_x] = K'K^{x-2}[M]^x, \quad 2 \leq x \leq \infty \\ \sum_{x=1}^{\infty} [M_x] = [M] + \sum_{x=2}^{\infty} K'K^{x-2}[M]^x + [M] + [M] \cdot K'[M] \\ = [M] + K'[M]^2 \sum_{x=2}^{\infty} (K[M])^{x-2} = [M] \left\{ 1 + \frac{K'[M]}{1-K[M]} \right\}$$

The mole fraction of x -mer: $X_x = \frac{[M_x]}{\sum_{x=1}^{\infty} [M_x]} = \frac{K'K^{x-2}[M]^x}{[M] \left\{ 1 + \frac{K'[M]}{1-K[M]} \right\}}$
 assuming $K[M] < 1$
 $= \frac{p' p^{x-2}}{1-p+p'} \quad \text{where } p \equiv K[M] < 1$
 $p' \equiv K'[M] \ll 1$
 $\approx p' p^{x-2} \quad \text{for } 2 \leq x \leq \infty$
 since $p' \ll p$

$$X_1 = \frac{[M]}{[M] \left\{ 1 + \frac{p'}{1-p} \right\}} = \frac{1-p}{1-p+p'} \approx 1$$

$$B \quad v_p = -\frac{d[M]}{dt} = \frac{k_p}{k_t^{1/2}} v_i^{1/2} [M], \quad v_i = 2fk_d[I] = 2k_d[I] \\ -\frac{d[I]}{dt} = k_d[I], \quad [I] = [I]_0 e^{-k_d t} \\ \therefore v_i = 2k_d[I]_0 e^{-k_d t}, \quad v_i^{1/2} = (2k_d[I]_0)^{1/2} e^{-k_d t/2}$$

$$\therefore v_p = \left(\frac{k_p}{k_t^{1/2}} \right) (2k_d[I]_0)^{1/2} e^{-k_d t/2} [M]$$

$$-\int_{[M]_0}^{\frac{d[M]}{dt}} \frac{d[M]}{[M]} = -\ln \frac{[M]}{[M]_0} = \left\{ \left(\frac{k_p}{k_t} \right)^{1/2} (2k_d[I]_0)^{1/2} \right\} \int_0^t e^{-k_d t/2} dt \\ = \left\{ \right\} \left(-\frac{2}{k_d} \right) (e^{-k_d t/2} - 1)$$

$$\ln \frac{[M]}{[M]_0} = \frac{2^{3/2}}{k_d^{1/2}} \left(\frac{k_p}{k_t^{1/2}} \right) [I]_0^{1/2} (e^{-k_d t/2} - 1) = 5.92 \cdot 10^{-2} (e^{-k_d t/2} - 1)$$

(1) t when $[M]/[M]_0 = 0.99$, time required to polymerize 1% of $[M]_0$
 $\ln(0.99) = 5.92 \cdot 10^{-2} (e^{-k_d t/2} - 1) = 5.92 \cdot 10^{-2} (e^{-6 \cdot 10^{-5} t} - 1)$
 $t = 3084 s \approx 51 \text{ min}$

SPS#2-3

$$(2) [M]_{\infty}?, \quad \ln \frac{[M]_{\infty}}{[M]_0} = 5.92 \cdot 10^{-2} (-1), \quad [M]_{\infty} = [M]_0 e^{-0.0592}$$

$$= 10^{-1} \cdot 0.943$$

$$= 0.0943 M$$

(3) X_n when $[M] = 0.99 [M]_0 = 9.9 \cdot 10^{-2}$, 1% polymerized

$$X_n = \frac{2 k_p [M]}{k_t^{1/2} v_i^{1/2}} = \frac{2 \cdot 2.3 \cdot 10^{-2} \cdot 9.9 \cdot 10^{-2}}{1.29 \cdot 10^{-4}} = \underline{\underline{35}}$$

$$\uparrow v_i^{1/2} = [2 \cdot 1.2 \cdot 10^{-4} \cdot 10^{-4}]^{1/2} \cdot e^{-1.2 \cdot 10^{-4} \cdot 3.08 \cdot 10^{3/2}}$$

X_n when $[M] = 0.95 [M]_0 = 9.5 \cdot 10^{-2}$, 5% polymerized

$$\ln(0.95) = 5.92 \cdot 10^{-2} (e^{-1.2 \cdot 10^{-4} t/2} - 1), \quad e^{-6 \cdot 10^{-5} t} = 0.134, \quad t = 33,500 s \approx 9.3 h$$

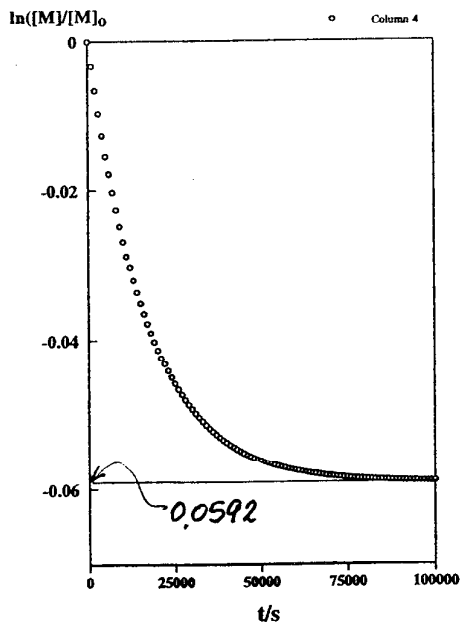
$$v_i^{1/2} (t = 9.3 h) = 2.08 \cdot 10^{-5}$$

$$\uparrow 1.55 \cdot 10^{-4} \cdot 0.134$$

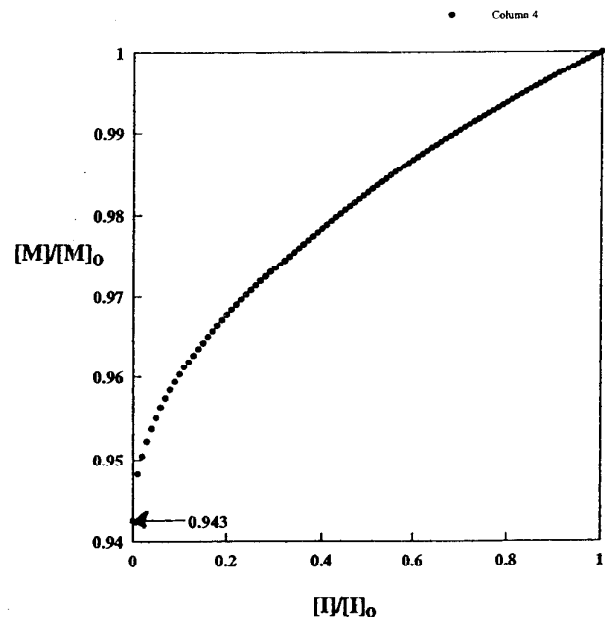
$$X_n = \frac{2 k_p [M]}{k_t^{1/2} v_i^{1/2}} = \frac{2 \cdot 2.3 \cdot 10^{-2} \cdot 0.095}{2.08 \cdot 10^{-5}} = \underline{\underline{210}}$$

(4)

$\ln([M]/[M]_0)$ vs. t for a free radical polymerization with benzoyl peroxide as the initiator



Monomer ratio vs. Initiator ratio for dead-end free radical polymerization



C. (a) From the global s.s. approximation, (2),

$$\frac{d}{dt} \left[\sum_{x=1}^{\infty} (RM_x^\bullet) \right] = 0, \quad \nu_i - k_t \left[\sum_{x=1}^{\infty} (RM_x^\bullet) \right]^2 = 0$$

$$(M^\bullet) \equiv \sum_{x=1}^{\infty} (RM_x^\bullet) = (\nu_i / k_t)^{1/2}$$

From the local s.s. approx, (3)

$$\frac{d}{dt} (RM_x^\bullet) = 0 = k_p (RM_{x-1}^\bullet)(M) - k_p (RM_x^\bullet)(M) - k_t (RM_x^\bullet)(M^\bullet)$$

$$(RM_x^\bullet) [k_p(M) + k_t(M^\bullet)] = k_p (RM_{x-1}^\bullet)(M)$$

$$(RM_x^\bullet) = \left(\frac{k_p(M)}{k_p(M) + k_t(M^\bullet)} \right) (RM_{x-1}^\bullet) = \alpha (RM_{x-1}^\bullet)$$

where $\alpha \lesssim 1$

$$\text{Thus, } (RM_x^\bullet) \propto (RM_{x-1}^\bullet) = \alpha^2 (RM_{x-2}^\bullet) = \dots = \alpha^{x-1} (RM^\bullet)$$

By the reaction only, the smallest species is RPR from $(RM^\bullet) + (RM^\bullet)$

The rate of polymer formation is

$$\begin{aligned} \frac{d(RP_xR)}{dt} &= \frac{1}{2} k_t \sum_{j=1}^{x-1} (RM_j^\bullet)(RM_{x-j}^\bullet) = \frac{1}{2} k_t \sum_{j=1}^{x-1} [\alpha^{j-1} (RM^\bullet)] [\alpha^{x-j-1} (RM^\bullet)] \\ &= \frac{1}{2} k_t (RM^\bullet)^2 \sum_{j=1}^{x-1} \alpha^{j-1} \cdot \alpha^{x-j-1} = \frac{1}{2} k_t (RM^\bullet)^2 (\alpha^{x-2} + \alpha^{x-2} + \dots + \alpha^{x-2}) \\ &= \frac{1}{2} k_t (RM^\bullet)^2 (x-1) \alpha^{x-2} \end{aligned}$$

(x-1) terms

$$X_x \propto \frac{d(RP_xR)}{dt}, \quad X_x = B(x-1)\alpha^{x-2} \text{ where } B \text{ is the normalization const}$$

$$1 = \sum_{x=2}^{\infty} B(x-1)\alpha^{x-2} = B[1 \cdot \alpha^0 + 2 \cdot \alpha + 3\alpha^2 + \dots] = \frac{B}{(1-\alpha)^2}, \quad B = (1-\alpha)^2$$

$$\therefore X_x = (1-\alpha)^2 (x-1) \alpha^{x-2} \quad (2 \leq x \leq \infty), \quad Q.E.D.$$

$$(b) \quad W_x = \frac{x X_x}{\sum x X_x} = \frac{x(x-1)\alpha^{x-2}(1-\alpha)^2}{(1-\alpha)^2 \sum x(x-1)\alpha^{x-2}} = \frac{x(x-1)\alpha^{x-2}(1-\alpha)^2}{(1-\alpha)^2 \frac{2}{(1-\alpha)^3}} = \frac{1}{2} x(x-1)\alpha^{x-2}(1-\alpha)^3$$

$\sum x(x-1)\alpha^{x-2} = \frac{2}{(1-\alpha)^3}$

(c)

